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## 1.8mm Round Subminiature "Z-Bend" Axial LEDs

PART NO.: 91-21VGC/TR10

### ■ Features :

- Package in 12mm tape on 7" diameter reels.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- IC compatible.
- EIA std package.
- Mono-color type.

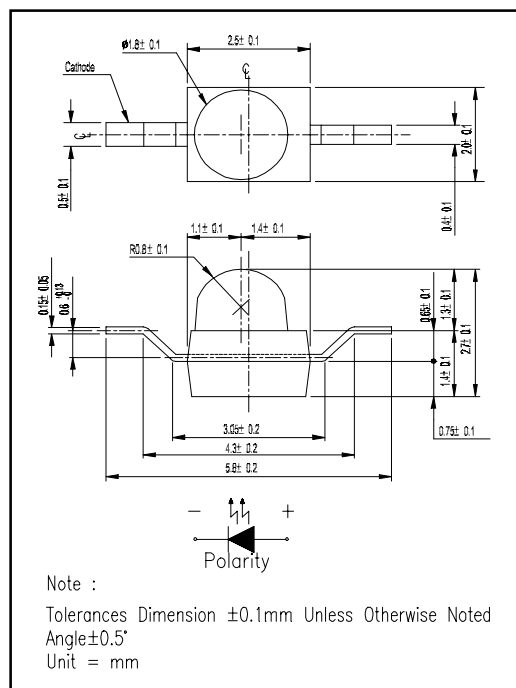
■ Descriptions :

- Besides, light weight makes them ideal for miniature applications, etc.
- Furthermore by automation assembly machines the accuracy is anticipated.

## ■ Applications :

- Small indicator for outdoor applications.
- Flat backlight for LCD, switches and symbols.
- Indicator and backlight in office equipment.
- Indicator and backlight for battery driven equipment.
- Indicator and backlight for audio and video equipment.
- Automotive : backlighting in dashboards and switches.
- Telecommunication : indicator and backlighting in telephone and fax.
- General use.

### ■ Package Dimensions :



PART NO.	Chip		Lens Color
	Material	Emitted Color	
91-21VGC/TR10	GaP	Green	Water Clear

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Technical drawing of a mechanical part, showing three views: top view, side view, and isometric view.

**Top View Dimensions:**

- Outer diameter:  $\varnothing 180.0 \pm 0.1$
- Inner diameter (hole):  $\varnothing 62.0 \pm 0.5$
- Radius of the central hole:  $R 12.75^{+0.25}_0$
- Radius of the outer flange:  $R 25 \pm 0.5$
- Radius of the inner flange:  $R 25 \pm 0.5$

**Side View Dimensions:**

- Total height:  $11.0^{+0.5}_0$
- Height of the base:  $8.4^{+0.5}_0$

**Isometric View:**

The isometric view shows the part as a rectangular block with a circular top surface and a central hole. The dimensions are consistent with the other views.

1. All dimensions are in millimeters.
2. Lead spacing is measured where the lead emerge from the package
3. Protruded resin under flange 1.5 mm (0.59") max.



## 1.8mm Round Subminiature "Z-Bend" Axial LEDs

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Parameter	Symbol	Rating	Unit
Reverse Voltage	V <sub>R</sub>	5	V
Forward Current	I <sub>F</sub>	30	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +100	°C
Soldering Temperature	Tsol	260 ± 5 for 5 sec	°C
Power Dissipation	Pd	100	mW
Peak Forward Current(Duty 1/10 @ 1KHZ)	I <sub>F</sub> (Peak)	160	mA

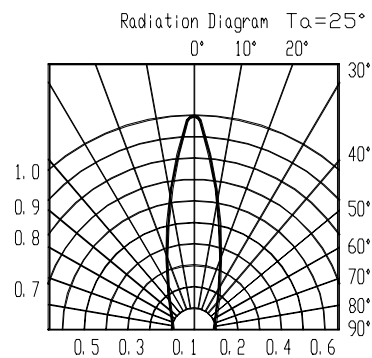
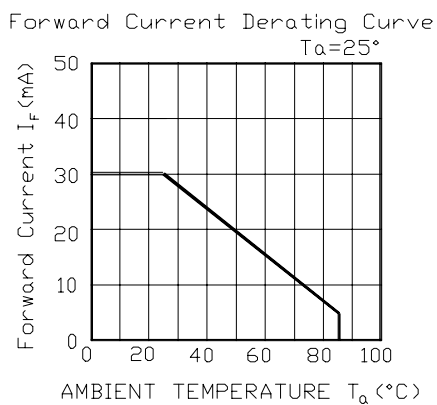
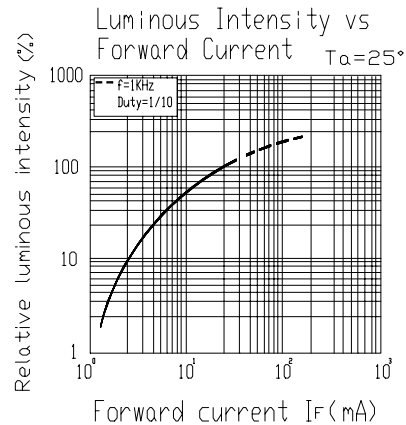
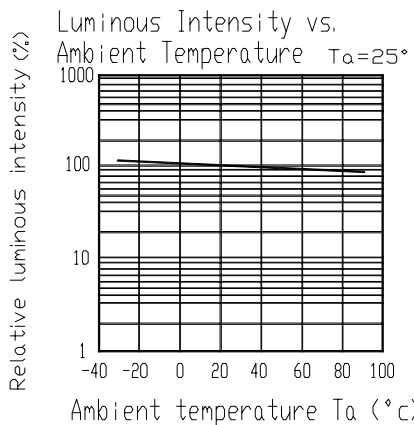
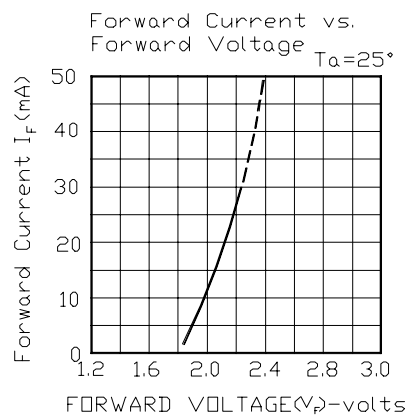
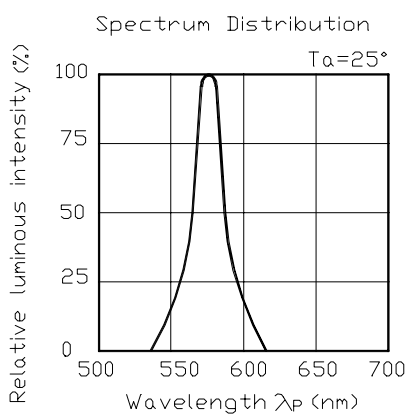
Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Condition
Luminous Intensity	I <sub>v</sub>	30	50	----	mcd	I <sub>F</sub> = 20mA
Viewing Angle	2 θ 1/2	----	25	----	deg	
Peak Wavelength	λ <sub>p</sub>	----	570	----	nm	
Dominant Wavelength	λ <sub>d</sub>	----	571	----	nm	
Spectrum Radiation Bandwidth	△ λ	----	30	----	nm	
Forward Voltage	V <sub>F</sub>	1.7	2.1	2.4	V	
Reverse Current	I <sub>R</sub>	----	----	10	μ A	V <sub>R</sub> =5V



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### ■ Typical Electro-Optical Characteristic Curves





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## ■ Reliability Test Items And Conditions

NO.	Item	Test Conditions	Test Hours/ Cycle	Sample Size	Ac/Re
1	Solder Heat	TEMP : 260°C ± 5 °C	5 SEC	76 PCS	0/1
2	Temperature Cycle	<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center;"> <div style="margin-bottom: 10px;">H : +85°C    30 min</div> <div style="font-size: 2em;">↕</div> <div style="margin-top: 10px;">L : -55°C    30 min</div> </div> <div style="margin: 0 20px; text-align: center;">5 min</div> </div>	50 CYCLE	76 PCS	0/1
3	Thermal Shock	<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center;"> <div style="margin-bottom: 10px;">H : +100°C    5 min</div> <div style="font-size: 2em;">↕</div> <div style="margin-top: 10px;">L : -10°C    30 min</div> </div> <div style="margin: 0 20px; text-align: center;">10 sec</div> </div>	50 CYCLE	76 PCS	0/1
4	High Temperature Storage	TEMP. : +100°C	1000 HRS	76 PCS	0/1
5	Low Temperature Storage	TEMP. : -55°C	1000 HRS	76 PCS	0/1
6	DC Operating Life	I <sub>F</sub> = 20 mA	1000 HRS	76 PCS	0/1
7	High Temperature / High Humidity	85°C / 85% R.H.	1000 HRS	76 PCS	0/1