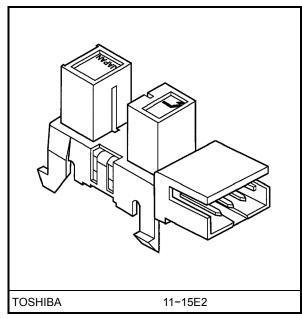
TOSHIBA Photo-Interrupter Infrared LED + Photo IC

TLP1252(C6,F)

Lead-Free Product
Copiers, Printers, Fax Machines
Air-Conditioners
Game Machines

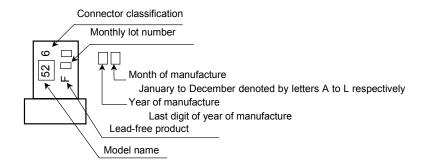
The TLP1252(C6,F) is a compact photo-interrupter with a built-in connector that uses a high radiant power GaAs infrared LED and a Si photo–IC. The device is housed in a highly reliable package which eliminates the need for a printed circuit board or for soldering. It is ideal for use as a paper carrier location sensor for copiers and printers. As the device can operate at temperatures of up to 95°C, it can be used for high-temperature applications such as paper-out sensors. When the light is shielded, outputs are at low level.

- High reliability package (PWB-less, soldering-less)
- Small package
- Snap-in installation
- Three board thicknesses supported: (1.0mm, 1.2mm, 1.6mm)
- Gap: 5mm
- Resolution: Slit width 0.5mm
- High-temperature operation: $T_{opr} = 95$ °C(max.)
- Low current consumption: ICC = 14 mA (max.)
- Digital output (open collector)
- CT connector (2-mm pitch MT receptacle type, MT crimp receptacle type II) made by Tyco Electronics AMP, Ltd.
- Package material: Body......Polycarbonate (UL94V-2, black) : Connector.......66 nylon (UL94V-0, white)



Weight: 1.3 g (typ.)

Product Indication



Maximum Ratings (Ta = 25°C)

Characteristic	Symbol	Rating	Unit
Supply voltage	V _{CC}	7.5	٧
Output voltage	Vo	15	٧
Low level output current	I _{OL}	16	mA
Low level output current derating (Ta > 76°C)	Δl _{OL} / °C	-0.67	mA / °C
Operating temperature range	T _{opr}	-30~95	°C
Storage temperature range	T _{stg}	-40~100	°C

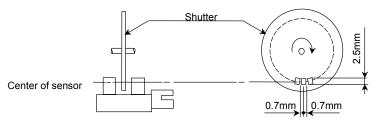
Recommended Operating Conditions

Characteristic	Symbol	Min	Тур.	Max	Unit
Supply voltage	V _{CC}	4.5	5.0	5.5	V
Output voltage	V _O	_	5.0	13.2	V
Low level output current	l _{OL}	_	_	16	mA

Opto–Electrical Characteristics (unless otherwise specified, Ta = -30~95°C, V_{CC} = 5V ±10%)

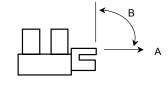
Charac	Characteristic Symbol Test Condition		Min	Тур.	Max	Unit		
Supply voltage		V _{CC}		4.5	5	5.5	V	
Supply	High level	I _{CCH}	When light is detected	_	_	14	mA	
current	Low level	ICCL	When light is shielded	_	_	14	IIIA	
	High level	V _{OH}	When light is detected, $R_L = 47k\Omega$	0.9V _{CC}	_	_	V	
Output voltage	Low level	When light is shielded, I_{OL} = 16mA, Ta = 25°C		-	0.07	0.35	V	
			When light is shielded, I _{OL} = 16mA	_	_	0.4		
Peak emission wa	avelength	λ _P	Ta = 25°C, LED side	_	940	_	nm	
Peak sensitivity w	avelength	λ _P	Ta = 25°C, Photo IC side	_	900	_	nm	
Response freque	ncy	f	R_L = 4.7kΩ, Ta = 25°C, (Note)	5	_	_	kHz	
Rise time t _r		10%	_	0.8	_	μs		
Fall time		t _f	<u> </u>	-	0.04			

(Note): The response frequency is measured while the shutter is rotated as shown below. There should be no DC output.



Terminal Strength (Ta = 25°C)

Charac	Characteristic		t Condition	Limit
		Direction	Α	
	Pull	Weight	19.6N	
Terminal		Time	5s / once	No defect of electrical
strength		Direction	В	characteristics
	Bend	Weight	9.8N	
		Time	5s / three times	



Matched Connector

Tyco Electronics AMP Ltd. made CT connector(2mm pitch MT receptacle type)

Housing-Terminal En Block Type	Type no.	Terminal Material	AWG Size	External Diameter of Insulation Coating	
Ell Blook Type	173977–3	Phosphor bronze	AWG26~28	0.85~1.05mm	

Tyco Electronics AMP Ltd. made CT connector(2mm pitch MT crimp receptacle type II)

Housing	179228–3					
	Type no.	Product Form	Material	AWG Size	External Diameter of Insulation Coating	
Terminal	179518–1	Bulk	Phosphor	AWG22~26	0.93~1.5mm	
	179227–1	Coupled	bronze	AVVGZZ~Z0	0.93 - 1.5111111	

For more details of connector characteristics, please contact the relevant connector manufacturer.

Precautions

- 1. When VCC is turned on, it takes at least 100 µs for the internal circuit to stabilize.

 During this time the output signal is unstable. Please do not use the unstable signal as the output signal.
- 2. Protect the device from ambient light interference. The integrated photo-IC is insensitive to light below 700 nm (e.g. fluorescent light), but is sensitive to light above 700 nm (e.g. incandescent light). If it detects ambient light, it may cause malfunction. Be sure to make a thorough evaluation of the equipment in which the device is to be used.
- The environment to install the device should be determined carefully. Oil or chemicals may cause the package to be dissolved or cracked.
- 4. When installing, avoid to work by holding the connector by hand. Always, install by holding the main body of the device while assuring the metal board is not warped or twisted. The connectors should be inserted or removed at room temperature.
- 5. Toshiba recommends attaching the device to the smoother side of the board.
- 6. Toshiba recommends testing the attachment strength beforehand by actually attaching a device to the board.
- Do not apply solder to the pins of the device's connector. Make sure that the connector is plugged into the CT connector.
- 8. When inserting or removing the CT connector, always grasp it and its cable firmly and either plug it straight into or pull it straight out of the device's connector. If the CT connector is inserted or removed at an angle, both the device's connector and the CT connector may get damaged, resulting in an unreliable connection.

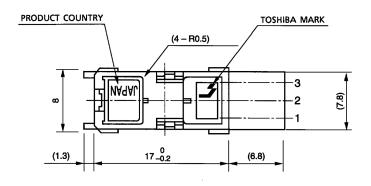
Package Dimensions: TOSHIBA 11-15E2

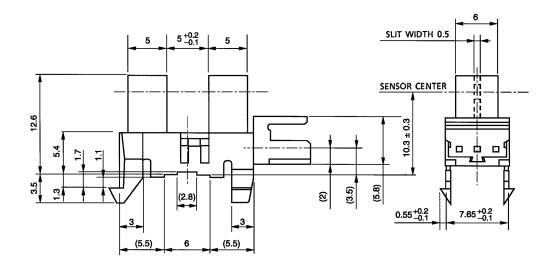
Unit in mm

(): REFERENCE VALUE

UNLESS OTHERWISE SPECIFIED

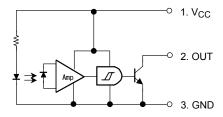
DIMENSION	TOLERANCE
6 >	±0.1
6 < 14	±0.2

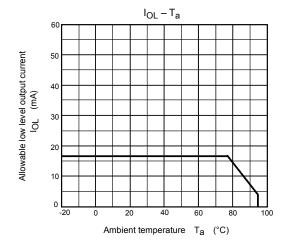


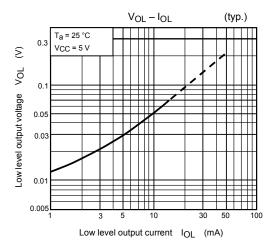


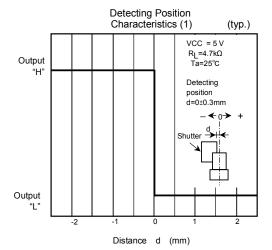
Weight: 1.3 g (typ.)

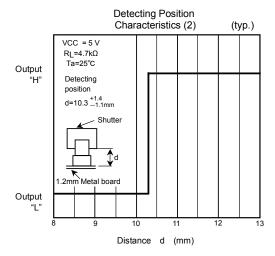
Pin Connection





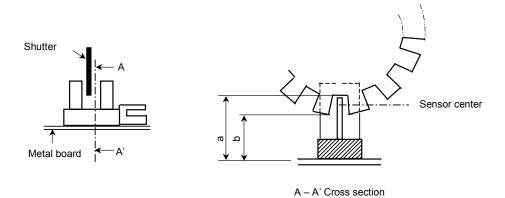






Relative Positioning of Shutter and Device

For normal operation, position the shutter and the device as shown in the figure below. By considering the device's detection direction characteristic and switching time, determine the shutter slit width and pitch.



 Unit: mm

 Thickness of Metal Board
 a Dimension
 b Dimension

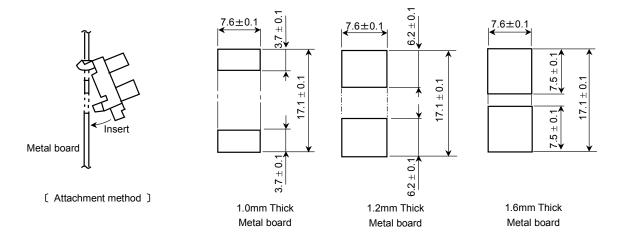
 1.0
 11.9min
 9.4max

 1.2
 11.7min
 9.2max

 1.6
 11.3min
 8.8max

Recommended Size of Connection Holes

(Unit: mm)



For instructions on how to attach the device to a metal board of a type other than the ones shown above, please contact your local Toshiba sales office.

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